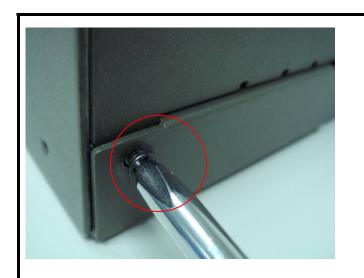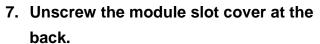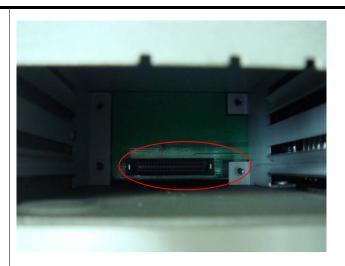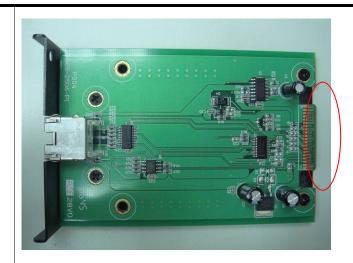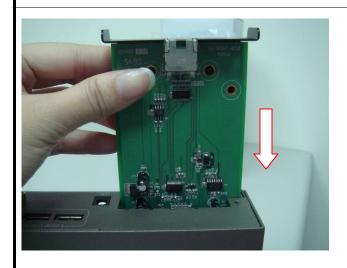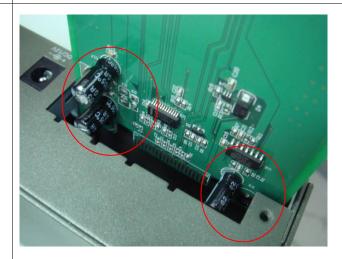|		
1. Take out KVM-0831/KVM-1631	2. Unscrew four screws at the top cover	3. Unscrew two screws on the right side panel
4. Take off the top cover and you should see a screw as shown in the above picture.	5. Unscrew the screw.	6. Replace the top cover.

7. Unscrew the module slot cover at the back.	8. There is a slot inside.	9. Take the slot module, i.e. ACC-1000.
10. Slowly insert the module into the slot.	11. Becareful not to bend or damage capacitors while inserting.	12. When correctly inserted, there is a screw hole at the upper left hand corner.

13. Fixed the module with a screw.	**14. Finish the module installation.**	